

-

"

(II)

"6- -18

/ / / / / /

(NJC)

( 2007/11/6 )

( 2006/11/15 )

:

(II)

:

PDB18C6

(E% = 91)

(pH=7) (II)

:

(0.5-3.0)

(II)

..

(0.01)

(E%=63-64)

(KOH , NaOH)

(II)

(0.01)

(E%=51.48)

(1.0-3.0)

( 60)

(40V/V)

(E%=92) (II)

.(20±1C°)

(KCl , NaCl)

(II)

(1.5)

(E%=80) (E%=69)

(NH<sub>4</sub>Cl)

(0.10)

(E%=80)

PDB18C6

(Rb<sup>+</sup>, K<sup>+</sup>, Na<sup>+</sup>, Li<sup>+</sup>, Mg<sup>+2</sup>, Ni<sup>+2</sup>, Cd<sup>+2</sup>, Ca<sup>+2</sup>, Sr<sup>+2</sup>, Ba<sup>+2</sup>)

(II)

.(F<sup>-</sup>, I<sup>-</sup>, Cl<sup>-</sup>, Br<sup>-</sup>)

(II)

ΔHex

	$\Delta S_{ex}$		$\Delta G_{ex}$		(II)
(PDB18C6)			(II)	(II)	
Pd(II)			KOH	(2.0)	
	(1.0)				(10)
		/	(1)	(10)	HCl

### Abstract:

This study included the extraction and separation of palladium(II) from its aqueous solutions, by using swelled polymer crown ether (PDB18C6), and included the following:

After studying the factors that affect the extraction process for palladium ion in order to find the ideal conditions, it was found that; the palladium ion (II) is extracted when (pH=7), and the extraction percentage reaches its highest value (E%=91). It was noticed that, the extraction of palladium ion was impossible from high concentration [0.5M-3.0M] of the acidic medium (HCl , H<sub>2</sub>SO<sub>4</sub> , HNO<sub>3</sub>), but gave extraction percentage (E%=63-64) at the concentration [0.01M] of the same acid. The percentage extraction of palladium from the alkaline medium (KOH , NaOH) was very low at [1.0M-3.0M], and it became (E%=51-48) at the concentration [0.01M]. It was found from experiments that the best shaking time was (60) minutes. It was also found that when adding ethanol, the best extraction percentage for palladium II was (E%=92), when the volume of ethanol (20±1C°) in the aqueous phase was (40%V/V) at a temperature

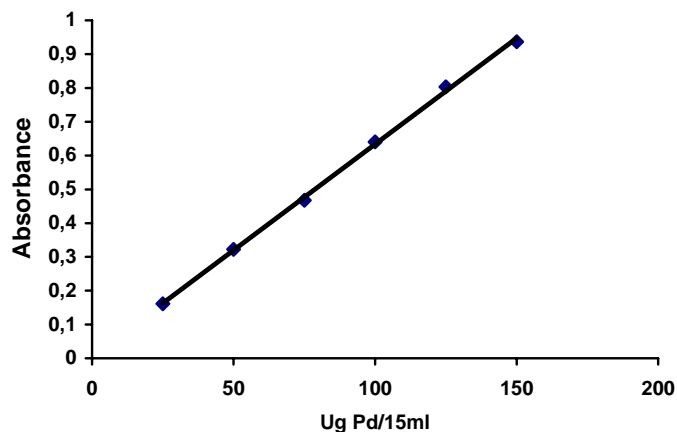
The extraction of palladium from natural medium salts (KCl , NaCl) and medium salt (NH<sub>4</sub>Cl) has reached highest (E%=69), (E%=80), at the (1.5M) concentration of both NaCl and KCl, respectively, and (E%=80) at the (0.01M) concentration of NH<sub>4</sub>Cl. The selectivity of saturated solid crown ether polymer towards the extraction of palladium(II) ion, in the present of positive ions (Li<sup>+</sup>, Na<sup>+</sup>, K<sup>+</sup>, Rb<sup>+</sup>, Ba<sup>+2</sup>, Sr<sup>+2</sup>, Ca<sup>+2</sup>, Cd<sup>+2</sup>, Ni<sup>+2</sup>, Mg<sup>+2</sup>) and presence negative ions (F<sup>-</sup>, Br<sup>-</sup>, Cl<sup>-</sup>, I<sup>-</sup>), was also studied.

The effect of temperature and thermodynamics functions on the process of extraction of palladium(II) ions was studied, and it appeared that the extraction enthalpy  $\Delta H_{ex}$ , has a positive value, which means that the extraction process is endothermic. The free energy for extraction  $\Delta G_{ex}$  showed a negative value while its entropy  $\Delta S_{ex}$  showed a positive value at all temperature degrees, which means that the reaction is instantaneous.

The separation of copper from palladium ions was carried out on a chromatographic column filled with the substance (Polydibenzo-18crown-6), which was treated previously with (2.0M) KOH solution, and using the same solution as a mobile phase to elute Pd (II) first. The process was performed on eight batches, each batch contained (10ml) from the mobile phase, copper was recovered from the column, using (1.0M) HCl in five batches, each (10ml) flow-rate was 1ml/min.

			:
	[6] Masuda Satio	(II)	
(TTCT) 1,4,8,11-dichloro	(II)	(II)	[1] Shmidt
.12.7%	tetrathia cyclotetra dcccane ethane	Trialkyl phosphine oxide	(TIAPO, TBPO)
	(TTCT)	(II)	
	[7] Zaker		
Rhodium Chloroplatinic acid KSCN HCl	(II) chloride	(II)	[2] Ouyang
			(N,N[prime]-bis[1-phenyle-3-methyl-5-hydroxy-pyrazole-4-benzylidenyl]-1,3-proplene diamine)
Pd(ScN) <sub>4</sub> <sup>-2</sup> (Palladium thiocyanide)		Chloroform	
dicyclohexyl-		(II)	(toluene
	K(DC18C6) 18-Crown-6	(HClO HNO <sub>3</sub> )	
Oxathia	Ag(I) Pd(II)		
(II)	Crown Ethers	[3] Takahiko	
	<sup>13</sup> C NMR <sup>1</sup> H NMR	Didodecyl monothio	(II)
[8] 1:1		(n-heptane)	phosphoric acid
	[9] Turanov	n-	.toluene hetane
diaz-	(II)		
Dipheyl	18Crown-6 phophinoyl	methyl-isobutyl	[4] Duke
			(II)
			ketone
	[10] Y. Gu lee		[5] Forsythe
(Allyloxy) Methyl-	Pb(II) Pd(II)	Palladium-thiocyanate Complex	(pyridine)
	Crown Ether		

(II)		Pb(II) Pd(II)	AM18C6	AMDT18C6
(DB <sub>18</sub> Co)				
			(Allyloxy) Methyl-Crown Ether	
(II)				
		<b>1-1</b>		
<b>(1mg</b>	<b>(II)</b>	<b>Pd/ml)</b>		<b>(1</b>
(0.1000g)			Double beam UV-Vis. spectrophotometer,	
3ml)			(Centra 5, Astral).	<b>(2</b>
HNO <sub>3</sub>	1ml +	HCl	Shaker, Wrist Action, Burvell Corporation,	
		(	PA, U.S.A.	<b>(3</b>
	HCl	(3)	pH Meter 3320 JENWAY	<b>(4</b>
(100)		[11]	Digital balance-Sartoris, (BP 3015-	
	<b>(II)</b>	<b>2</b>	Germany)	<b>(5</b>
	<b>(II)</b>	<b>1-2</b>	Water Bath, Gesellschaft fur Labortechnik	
(II)			Germany	
(250µg pd/15ml – 25µg Pd/15ml)			:	
HCl (1+1)	(2)			<b>1</b>
(4) (1% ascorbic acid)		(1)		
		(20% KI)		
		(15)	BDH Fluka	
(410 nm)		[11]	Riedl- Dehean	
			%97.0 (PDB18C6)	
	(1)		Fluka	



(II)

(I)

Least Square Method

(r) Correlation coefficient = 0.9998

(a) Intercept = 0.00099

(b) Slope =  $1.013 \times 10^4 \text{ L.mol}^{-1} \cdot \text{cm}^{-1}$

( $SD_x = 4.49 \times 10^{-5}$ ,  $SD_y = 0.455$ ) (S) Standard deviation

$$[\text{Pd}]\mu\text{g/ml} = \frac{[\text{Abs.}] - \text{Intercept}}{\text{Slope}}$$

(0.1) [PDB18C6] (II) 4-2 (II) 3-2 (II) (40µg Pd / ml)

(60) [PdI<sub>4</sub>]<sup>-2</sup> (HCl H<sub>2</sub>SO<sub>4</sub>) (II) 2-2 (II) [PdI<sub>4</sub>]<sup>-2</sup> (1.02 × 10<sup>4</sup>)L.mol<sup>-1</sup>cm<sup>-1</sup> (II) (11)

(2-2) λ<sub>max</sub> = 410nm (II) (II) (1000µg / ml) (II)

5-2

[12] (Stripping)

(II)

(II)

(0.10)

(10)

(10)

E%  
[14,13]

kd

(II)

(1) .....

$$\frac{pd}{1 \quad pd}$$

= D

D = kd

$$kd = \frac{C_{org}}{C_{aq}} \times \frac{V_{ml}}{W_g}$$

..... (2)

: ( ) E%

$$E\% = \frac{C_{org}}{C_0} \times 100$$

..... (3)

(W<sub>g</sub>) .

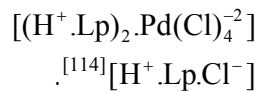
(V<sub>ml</sub>) .

(C<sub>org.</sub>)

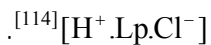
= (C<sub>0</sub>) .

(C<sub>aq.</sub>) .

:



(2)

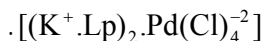
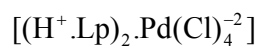


(Polydibenzo-18-

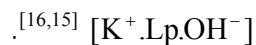
(4-1)

crown6)

(pH=5-9)



(pH=9)

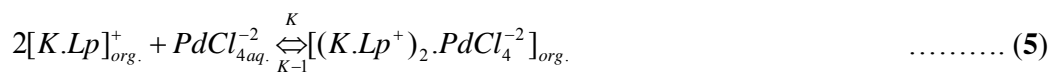


(1.50)

KCl



[12]



(4)

[19]

kd

(II)

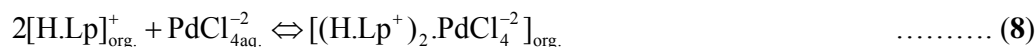
E%

(II)

[HCl]

(ε= 78.39)

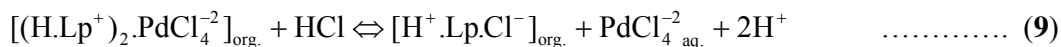
[18]

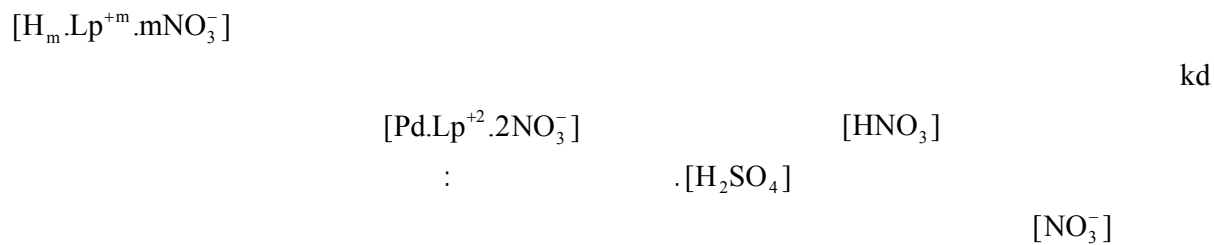
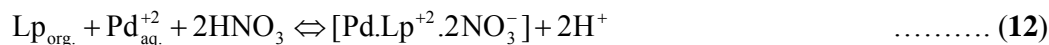
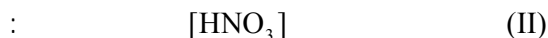
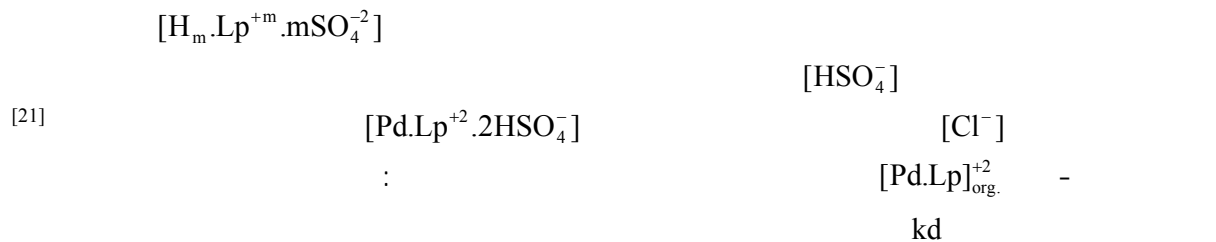
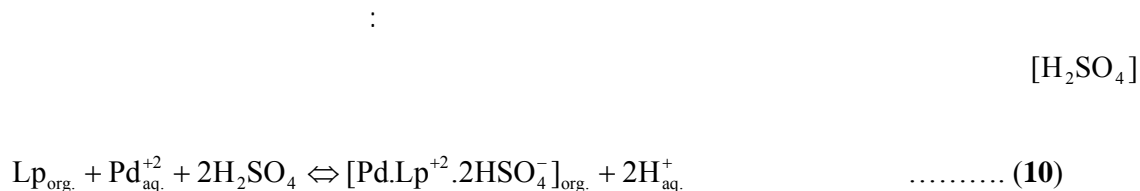


(Cl<sup>-</sup>)

(5)

[20]





. [22] (II)

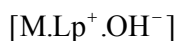


. Na<sup>+</sup> K<sup>+</sup> M<sup>+</sup> PDB18C6 P

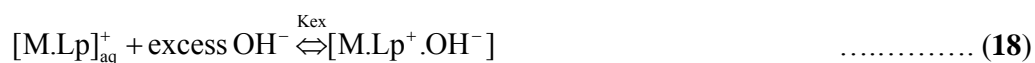
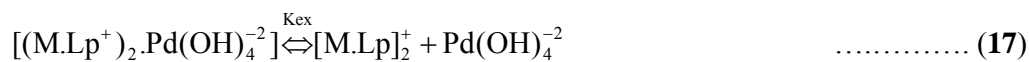
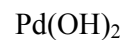


[23]

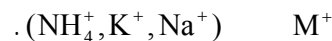
(6)



:



:



[24]

(8)

PDB18C6

kd E% (Q)

(7)

(Q)

(22-3)

(2.66 Å)

(2.6 Å–3.2 Å)

(0.10)

[19] kd

(9)

V/V 40%

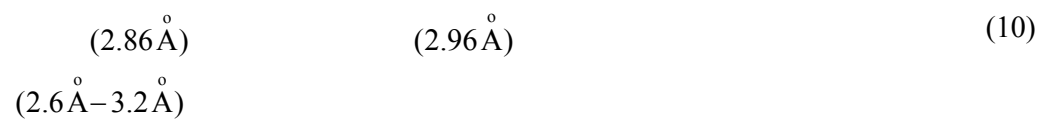
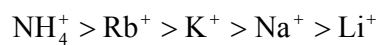
V/V 40%

[25]

[19]

PDB18C6

:



(Hydration

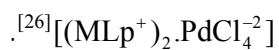
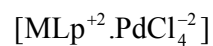
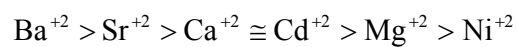
[19]

Energy)

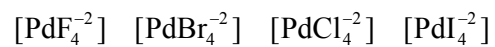


kd

:



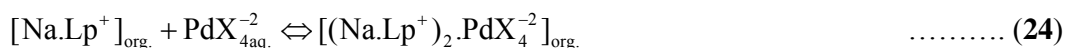
(Charge Density)



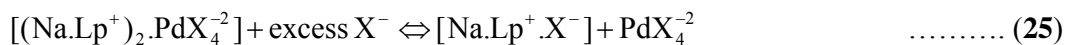
z/r



[27,24]



Br<sup>-</sup>, Cl<sup>-</sup>, F<sup>-</sup>, I<sup>-</sup>                      X<sup>-</sup>



ΔHex                      (12)

[29]

(Endothermic)

ΔSex

.PDB18C6

ΔHex

Pd(II)

[28]

(ΔGex)

(ΔGex)

	<b>Sample</b>	•	<b>(II)</b>	<b>(II)</b>	
	. 200µgPd / ml + 100µgCu / ml				
<b>(2.0M</b>	<b>PDB18C6 Column</b>	•			<b>PDB18C6</b>
	<b>(2cm*1cm)</b>		<b>(II)</b>		<b>(13)</b>
	<b>Mobile Phase</b>	•			<b>(II)</b>
	<b>stepwise</b>				.PDB18C6 resin

(13) .Pd KOH (2.00) .1

.Cu HCl (1.00) .2

(1g swelled PDB18C6)

: (α)

**1ml/min Flow rate** •

$$\alpha = \frac{kd_{Pd}}{kd_{Cu}} \dots\dots\dots (23)$$

$$\alpha = \frac{19.5}{93.2} = 0.2 \quad : \quad (30-1) \quad kd$$

(Elution (13) (10ml) Pd<sup>+2</sup> kd<sub>Cu</sub> kd<sub>Pd</sub>  
 Curve) KOH Cu<sup>+</sup>  
 : (2.00)

V<sub>max</sub> = 40ml C<sub>max</sub> = 42.5µg Pd/15ml W/2 = 13ml L = 2cm

.Width of Elution Peak = W

.Effective Plate Number = N

.High Equivalent to theoretical plate = H

. Length of Column = L

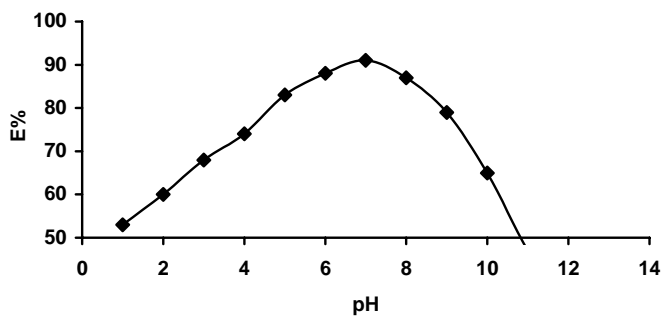
V<sub>max</sub> = 15ml C<sub>max</sub> = 43.5µgCu/25ml W/2 = 10ml L = 2cm

.[30] (N)

(II) ( ) (13)  
 (80) (2M KOH)

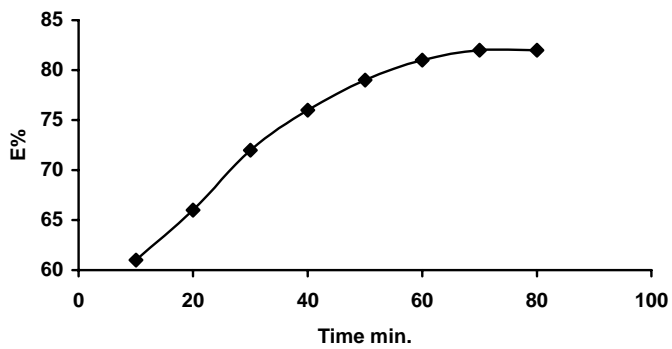
(II)

:



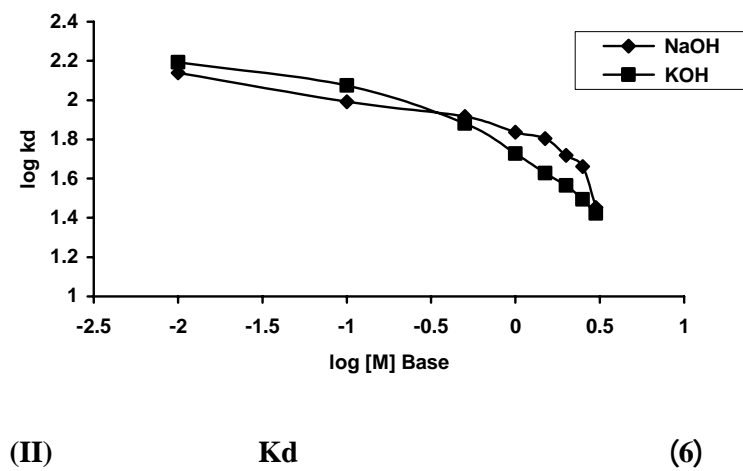
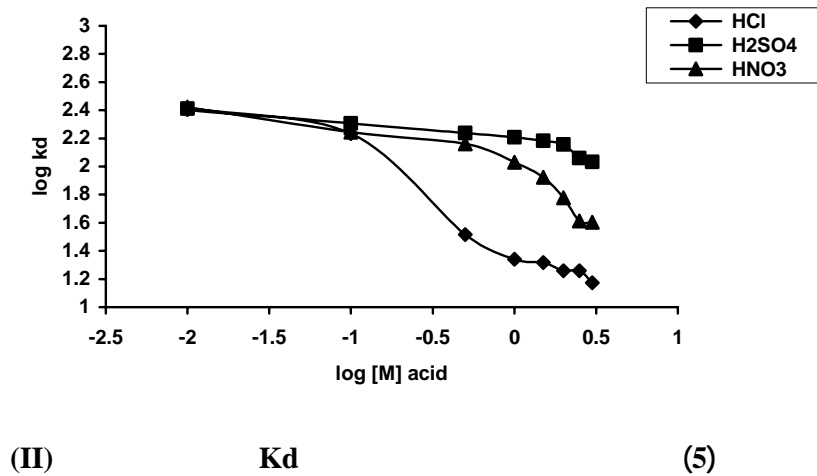
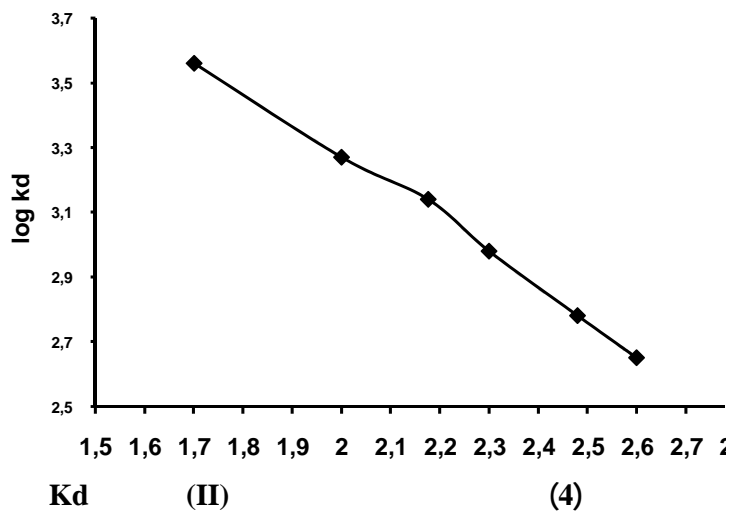
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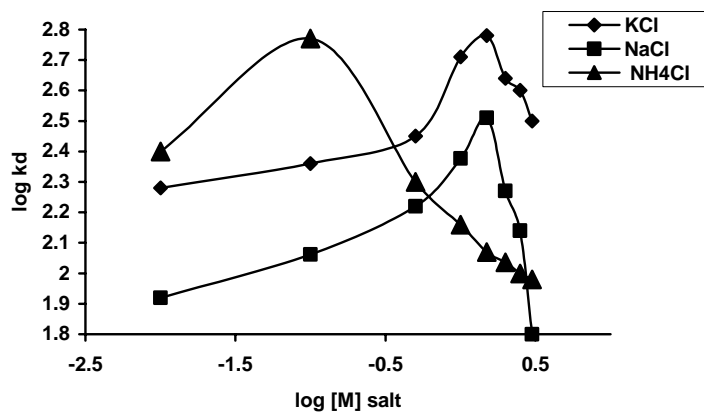
(2)



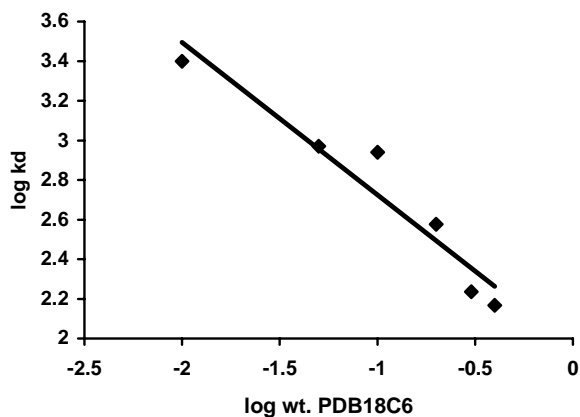
(II)

(3)

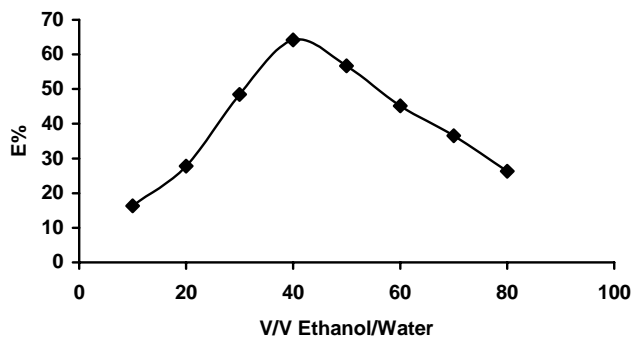




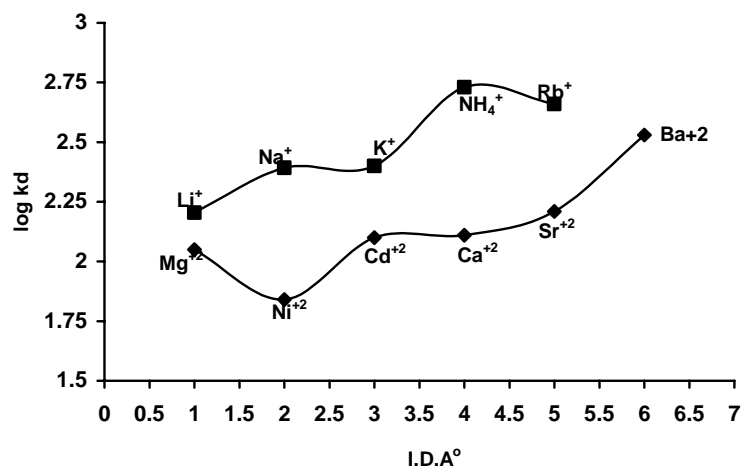
(II) Kd (7)



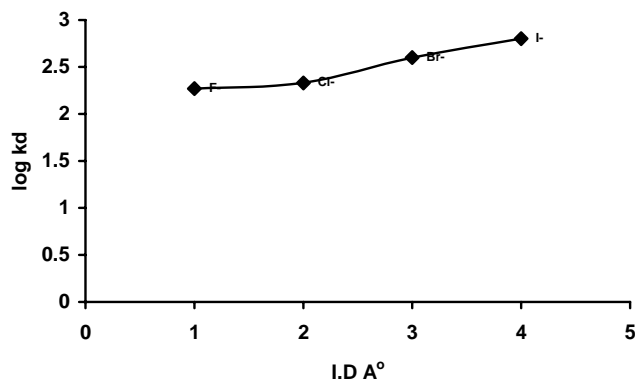
(II) kd (8)



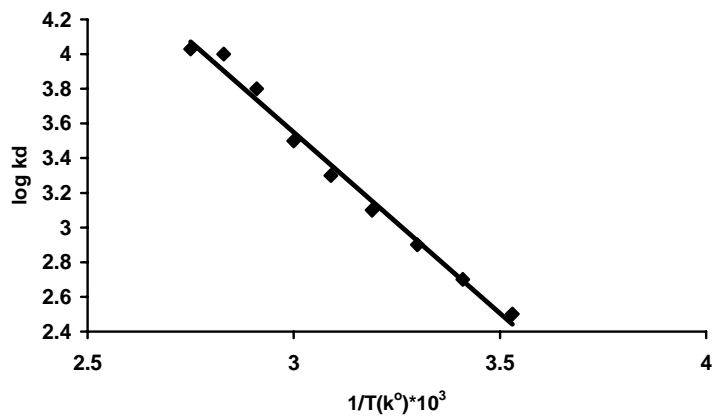
(II) E% (9)



(II) Kd (10)

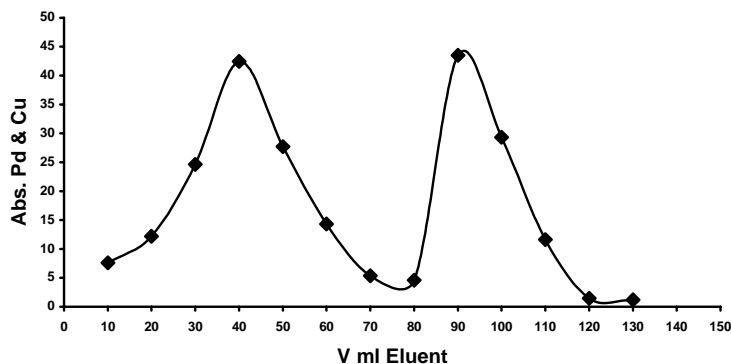


(II) kd (11)



(II) kd (12)





(PDB18C6 resin)

(II)

(II)

(13)

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