



(8,7)

(1)

(4.5) 1996

(15)

(10,9)

(2)

(3)

DB3 DR1

(Benzidine)

(4)

:

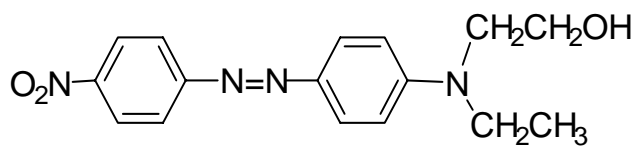
(5)

(1)

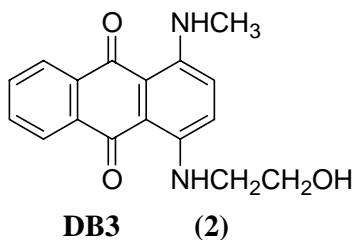
(6)

((1))

Sodium Nitrate	NaNO <sub>3</sub>	98%	Fluka
Sodium hydroxide	NaOH	97%	Fluka
Potassium hydroxide	KOH	95%	B.D.H
Calcium chloride	CaCl <sub>2</sub>	99%	B.D.H
Hydrochloric acid	HCl	36%	B.D.H
Sulphuric acid	H <sub>2</sub> SO <sub>4</sub>	Analar	B.D.H
Nitric acid	HNO <sub>3</sub>	Analar	B.D.H
Methanol	CH <sub>3</sub> OH	98%	H.CO.and Brand
Formaldehyde	HCHO	98%	Aldrich
Urea	H <sub>2</sub> NCONH <sub>2</sub>	98%	Aldrich



DR1 (1)



(2)

(2)

Compound	Wt%
SiO <sub>2</sub>	55.6-60.5
Al <sub>2</sub> O <sub>3</sub>	9-10.1
CaO	0.22-1.95
Fe <sub>2</sub> O <sub>3</sub>	5.7-6.7
MgO	10.7-11.35
Na <sub>2</sub> O	0.03-0.11
K <sub>2</sub> O	0.28-1.3
MnO	0.61
TiO <sub>2</sub>	0.3-0.63

-  
 (800-200nm)  
 (1cm)  
 Single beam  
 U.V.spectrophotometer

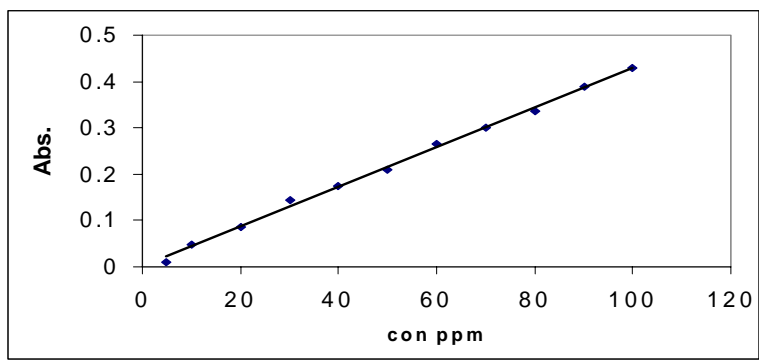
DB3,DR1 (570,507nm)

Beer-) -  
 (Lambert's Law

Least square ) (A≤2)

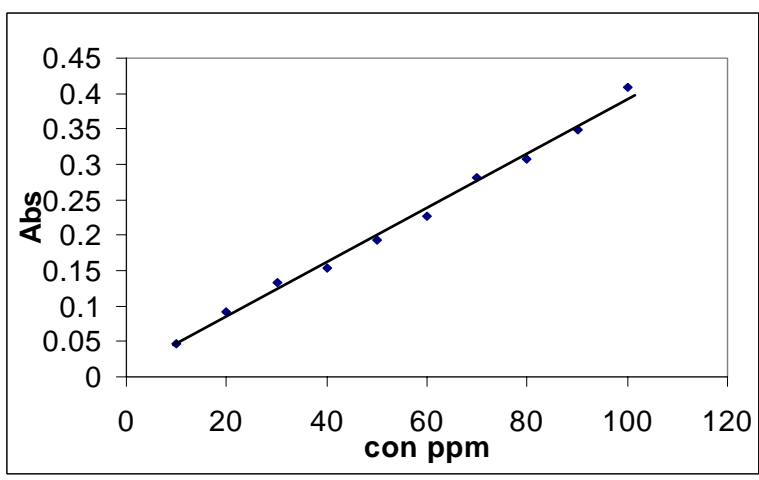
(4) (3)

(method



DR1

(3)



(DB3)

(4)

(75µm)

: (11)

(Powder)

:(11)

(5 gm)

HCl

(pH=3)

(100 ml)

(50 ml)

)

(115C<sup>0</sup>)

(16.7 M)

. ( 24

(200 Mesh)

: **Disperse Red 1** -A (105C<sup>0</sup>)  
 : -1 .

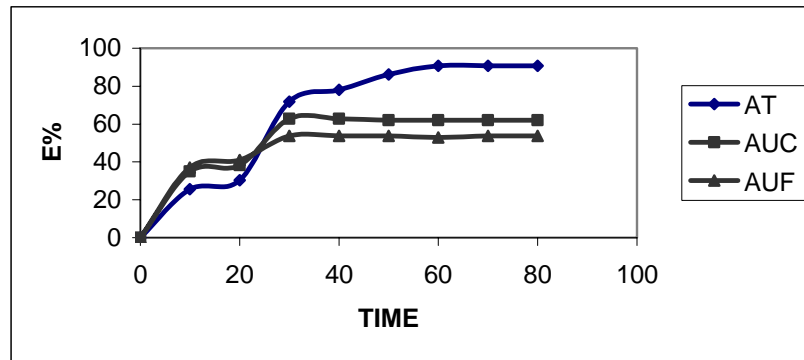
(0.5gm) (11)  
 (40C<sup>0</sup>) - (5 gm)  
 (25ml) -  
 5 (5ml)

60  
 30  
 100C<sup>0</sup>

(11)

(5)

:



(AT,AUC,AUF)

DR1

(5)

: -2

(0.5gm) DR1

(10-1)

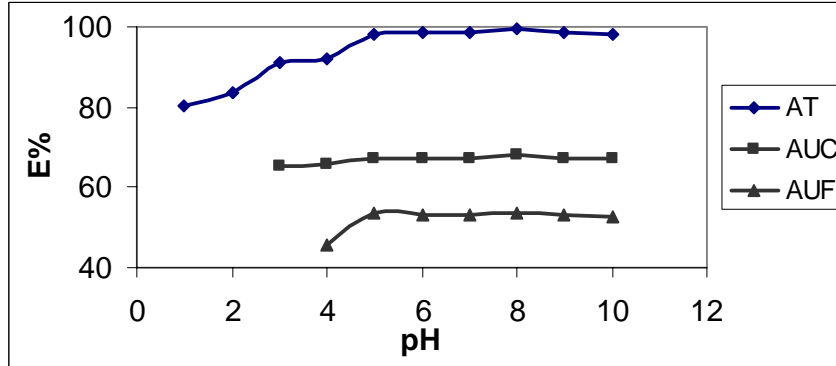
pH

pH

(12)

(6)

(13)



DR1

(6)

(AT,AUC,AUF)

NaOH

(14)

:

-1-2

DR1

-

(3-

KOH, NaOH

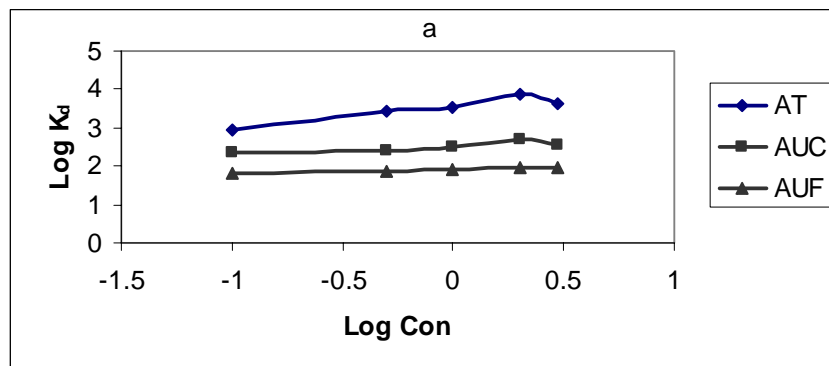
0.1M)

(2-0.1)

(11)

(13)

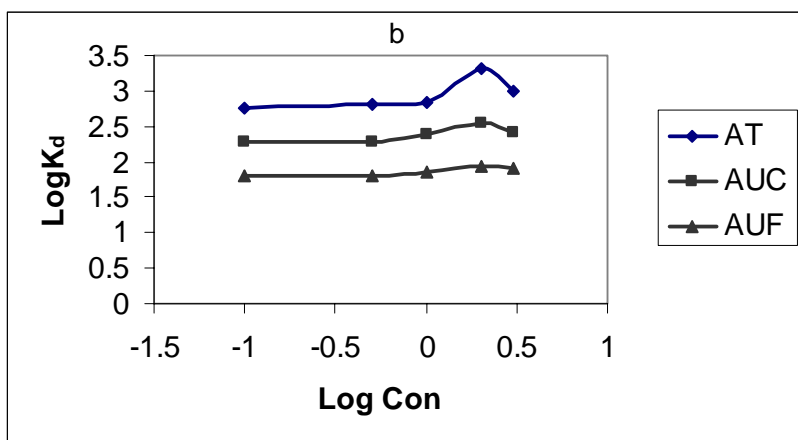
(7),(8)



DR1

(7)

NaOH

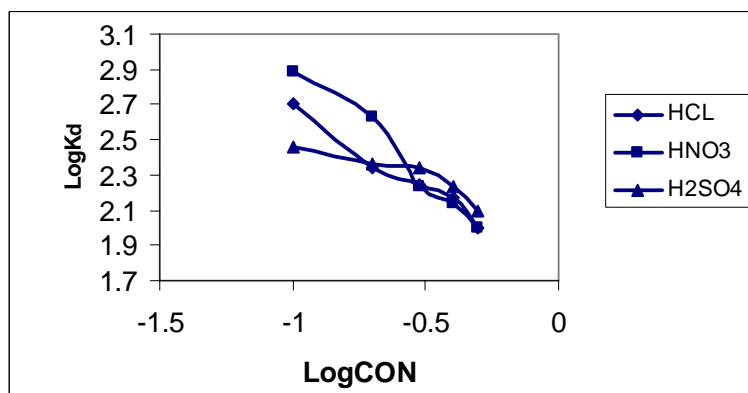


DR1 (8)

KOH

) : -2-2

(9)



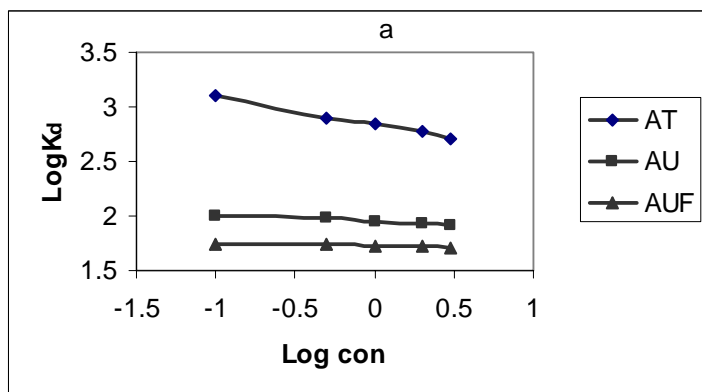
DR1 (9)

: -3-2

(15)

(11),(10)

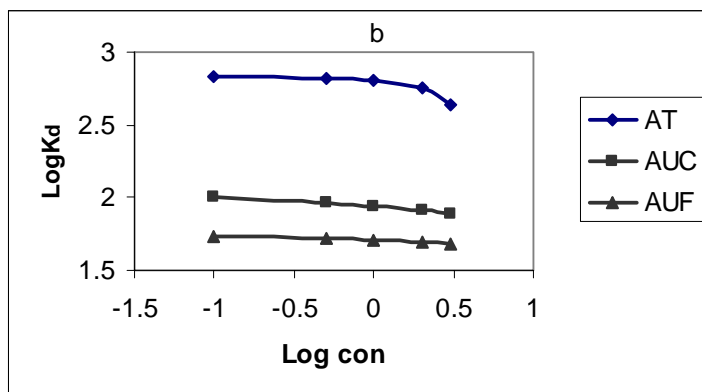
DR1



DR1

(NaNO<sub>3</sub>)

(10)



DR1

(CaCl<sub>2</sub>)

(11)

: -3

DR1

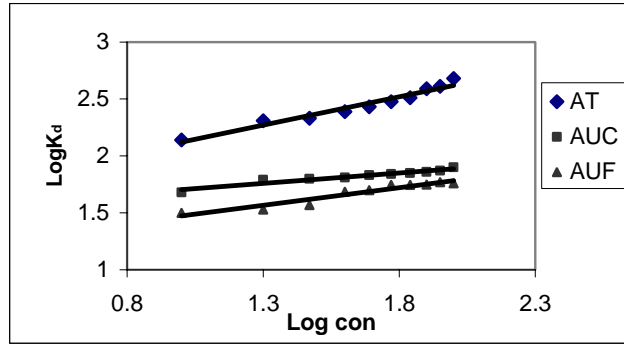
-

- -

(12)

(11)





(12)

(16)

:

-4

$$\text{Log } K_d \quad (\Delta H) \quad \text{DR1}$$

$$- \quad - \quad 1/T \quad (40,30,20,15)$$

$$\text{Log } X_m = -(\Delta H / 2.303RT) + \text{constant} \dots (1)$$

(Endothermic)

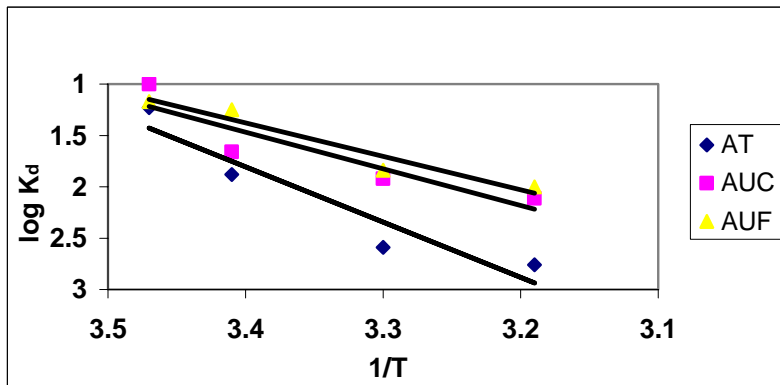
$$\Delta G = -RT \ln K_d \dots \dots \dots (2)$$

(Absorption)

$$\Delta G = \Delta H - T\Delta S \dots \dots \dots (3)$$

(13)

Sorption



(13)

: -5

(17) (0.2gm)

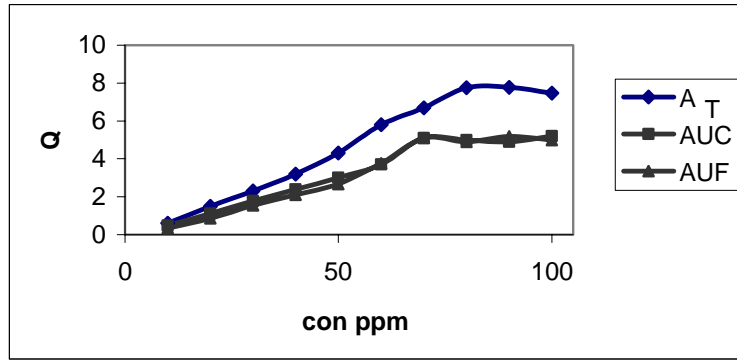
$$Q=(C^0-C)x(Vl\Wg).....(4)$$

S-

shape

(5) \ 3000

(14) 9.5mg\g  
.5mg\g  
(507nm)



(60) (313) DR1 (14)

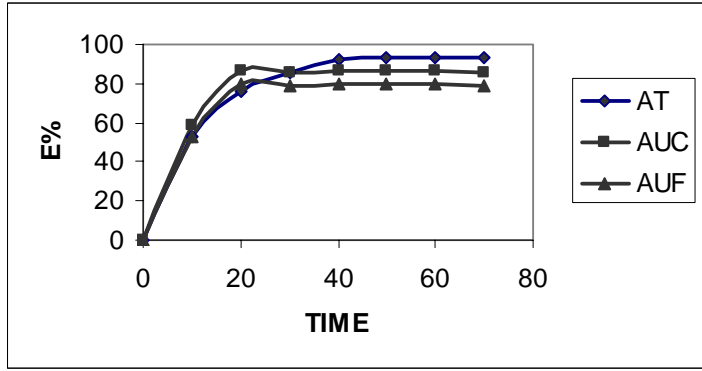
20

: DB3 -B

: -1

(11) (15) (0.5gm) (15C<sup>0</sup>)

50



DB3

(15)

: -2

(12)

(0.5gm) DB3

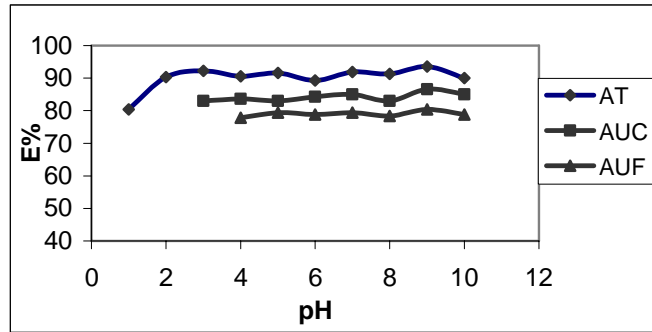
(10-1)

pH

(13)

pH

(16)



DB3

(16)

: -1-2

(2-0.1M)

DR1

(13)

(3-

NaOH

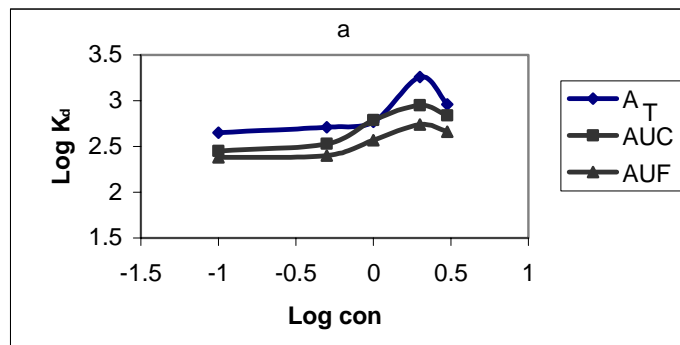
(14)

KOH , NaOH

0.1M)

(11)

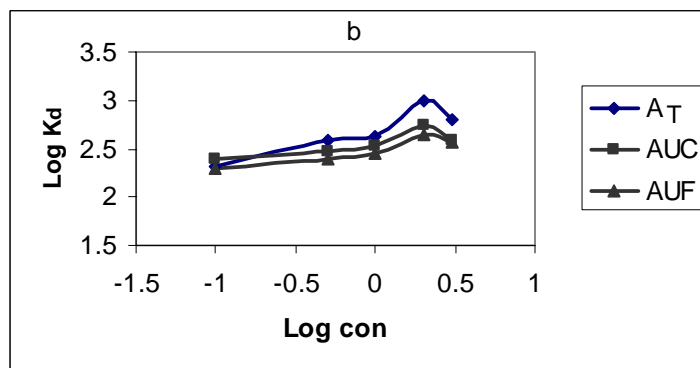
(18),(17)



DB3

NaOH

(17)



DB3

KOH

(18)

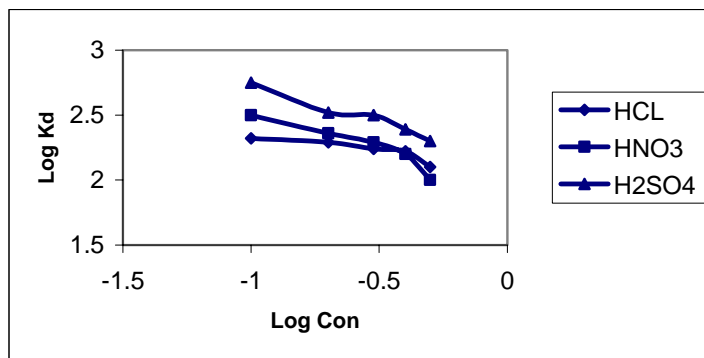
)

:

-2-2

(

(19)



DB3

(19)

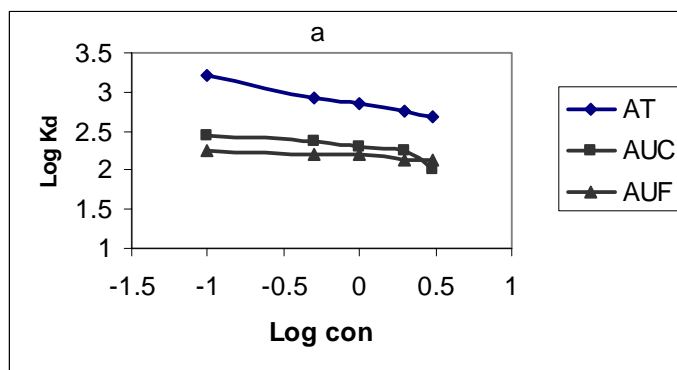
:

-3-2

(15)

(21),(20)

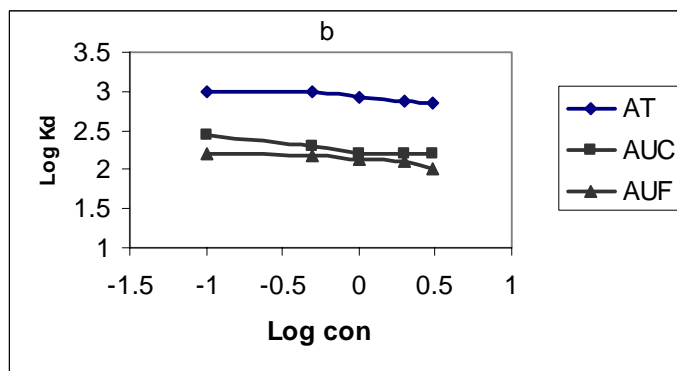
DB3



DB3

(NaNO<sub>3</sub>)

(20)



DB3

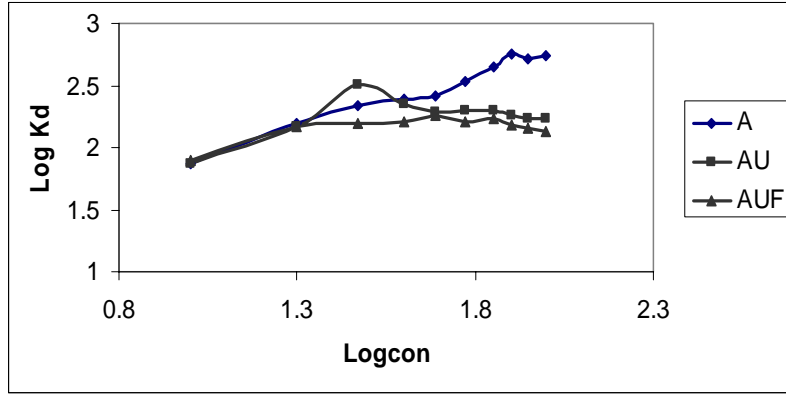
CaCl<sub>2</sub>

(21)

-3

DB3

(22)



DB3 (22)

(16)

-4

$$\text{Log } K_d \quad (\Delta H)$$

$$1/T$$

DB3

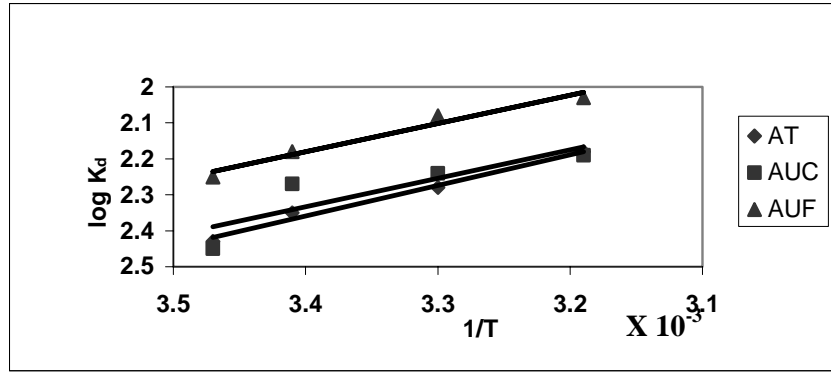
(40,30,20,15)

$$\text{Log } X_m = -(\Delta H / 2.303RT) + \text{constant} \dots (1)$$

$$\Delta G = -RT \ln K_d \dots (2)$$

$$\Delta G = \Delta H - T\Delta S \dots (3)$$

(23)



DB3 (23)

: -5

(570nm)

(0.2gm)

(17)

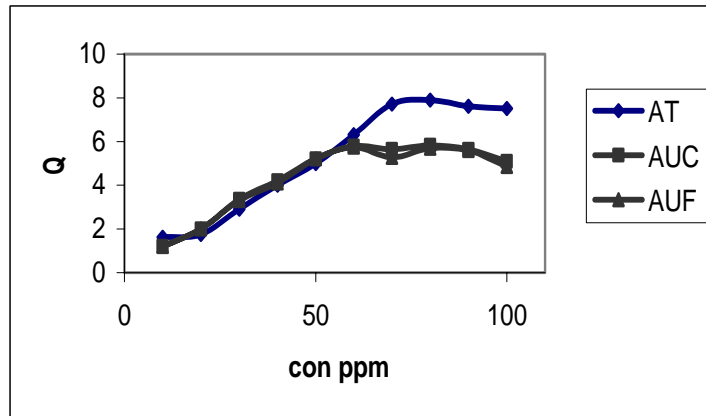
$$Q=(C^0-C)x(Vl\Wg).....(4)$$

(5) \ 3000

7.7mg\g

(24)

.5.2mg\g



DB3 ( ) (24)

(AUF , AUC , AT) : -C

(Batch)

DR1 DB3

(1gm)

(10ml)

$$N = 5.56 \left( \frac{V_{max}}{h_{1/2}} \right)^2 = 5.56 \left( \frac{20}{5.5} \right)^2 = 73.52 \quad ( \quad )$$

(3cm)

H = 0.040

$h_{1/2} = 5.5mm$

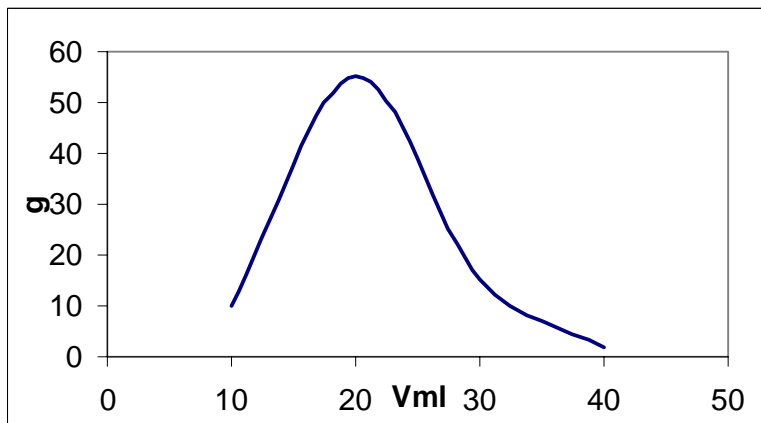
$Wh_{1/2} = 3.5mm$  (100µg) (0.1ml)

Cmax (0.5) HCl  
 Vmax (10ml) DB3  
 (1ml/min)  
 DB3 (40) DR1  
 DR1  
 (µg)  
 DR1 (25) (Vml)  
 DB3 -:

Dipole-Dipole

. 81.7µg

**Cmax = 56.7**  
**Vmax = 20ml**  
**L = 3cm**



DB3 DR1 (25)



